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(54) Dyeing composition and processes for dyeing fabrics made of polyester or a polyester blend with cotton or wool.

(57) A liquid composition suitable for the domestic dyeing of polyester fabrics which comprises a liquid disperse dye, a diffusion accelerant, an anionic or non-ionic emulsifying agent and a compatible textile lubricant.

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1-12335/-Dyeing Composition

The present invention relates to a dyeing composition, more particularly a dyeing composition for dyeing polyester textile fibres, including polyester blends.

While the domestic dyeing of textile fabrics, such as those made of cotton and nylon, may be carried out relatively easily, there are difficulties in dyeing polyester and polyester blend fibres. Dyes only diffuse slowly into polyester at the boil, but the dyeing rate can be increased by dyeing at temperatures above the boil.

A large proportion of polyester fibres are normally dyed commercially at temperatures above the boil, however if they are dyed at the boil it is essential to add a diffusion accelerant to the dye-bath in an amount which may vary depending on the circumstances. The diffusion accelerant is added separately from the dye.

Domestic dyeing of polyester would only be possible at the boil and a diffusion accelerant would be needed in order to carry out the dyeing in acceptable times. Under these conditions, creasing of garments would be a problem. Diffusion accelerants are normally insoluble compounds which are difficult to handle, requiring special formulation into self-emulsifiable liquids. We have devised a composition using a suitably formulated diffusion accelerant and dyestuff, incorporating a textile lubricant suitable for use in domestic dyeing of polyester and polyester blend fabrics, which surprisingly overcomes these problems.

According to the present invention, there is provided a liquid composition suitable for domestic dyeing, comprising a liquid

disperse dye, a diffusion accelerant, an anionic or non-ionic emulsifying agent and a compatible textile lubricant.

The disperse dye used preferably is a low energy dye with a comparatively low molecular weight. Suitable liquid disperse dyes are the commercially available dyestuff preparations which contain a disperse dye, anionic and/or non-ionic dispersing agents, water and, optionally, other ingredients such as hydrotropic agents, antifrosting agents, antimicrobial agents etc.

The amount of dyestuff may be varied depending on the depth of shade required, for instance by diluting with water.

The diffusion accelerant should be a solvent for the dye, insoluble or only slightly soluble in water, and the affinity of the diffusion accelerant for the dye should be less than that of the polyester fibre for the dye at the temperature for fixation.

Examples of such diffusion accelerants are:

1. alcohols such as benzyl alcohol and unsubstituted and substituted phenoxy alkanols, for example, 2-phenoxyethanol, monochlorophenoxyethanol, methylphenoxypropanol, ethylphenoxypropanol, monochlorophenoxypropanol, and preferably dichlorophenoxypropanol especially 2,4-dichlorophenoxypropanol, and monochlorophenoxyethanol.
2. esters such as C_1-C_4 alkyl benzoates for example methyl, ethyl and butyl benzoate
3. alkyl and aryl salicylates for example methyl, ethyl, phenyl and benzyl salicylate.
4. chlorinated benzenes for example monochlorobenzene, 1,2-dichlorobenzene and 1,2,4-trichlorobenzene.



5. Aromatic Hydrocarbons such as 1-methyl naphthalene.

Preferred diffusion accelerants particularly for domestic dyeing are those which have little or no odour, such as those listed under 1 above.

Anionic emulsifying agents that can be used include sulphated or sulphonated higher aliphatic fatty acids having advantageously 8 to 20 carbon atoms, or their salts and esters, e.g. sulphated ricinoleic acid butyl ester; aromatic sulphonic acids which, optionally, are substituted by straight or branch chained alkyl radicals having up to 20 carbon atoms, e.g. benzene, methylbenzene, dimethylbenzene, 1-methyl-undecylbenzene, nonylphenyl, naphthalene, methylnaphthalene and tetrahydronaphthalene sulphonic acid, or mixtures of these sulphonic acids or salts; also sulphated polyglycol ethers of alcohols having 8 to 14 carbon atoms with 1 to 20 mols and, preferably, 2 to 5 mols of ethylene oxide or propylene oxide, which preferably have $-\text{CH}_2-\text{CH}_2-\text{O}-$ groups as recurring structural elements and the terminal hydroxyl group of which is sulphated, and sulphated polyglycol ethers of higher alkylated phenols containing 1 to 20 and preferably 2 to 3 ether-oxygen-atoms, the alkyl radical of which phenols preferably has 8 to 14 carbon atoms. Examples of anionic surface-active agents include a butylated naphthalene sulphonate, a naphthalene sulphonic acid formaldehyde condensate, a sulphonated vegetable oil and an alkyl phenol polyglycol ether sulphate.

Suitable non-ionic emulsifying agents are, in particular surface active ethylene oxide addition products of organic hydroxyl, carboxyl, amino or amido compounds containing aliphatic hydrocarbon radicals having, in all, at least 8 carbon atoms, or mixtures of such substances. These are obtained when at least 3 equivalents and, preferably, more ethylene oxide are added, whereby single substituted epoxides such as styrene oxide and propylene oxide can be built in. As basic substances, higher fatty alcohols, i.e. alkanols

having 8 to 20 carbon atoms, fatty acids having 8 to 20 carbon atoms, alkyl phenols having one or several alkyl substituents which contain together at least 8 carbon atoms, primary or secondary, mono- or polybasic amines having aliphatic and/or cycloaliphatic hydro-carbon radicals with at least 8 carbon atoms, particularly alkanolamines having such radicals, also alkanolamides, aminoalkylamides and aminoalkyl esters of higher aliphatic carboxylic acids and higher alkylated aryloxy carboxylic acids, can be used. The number of alkyleneoxy groups in these polyglycol ethers should lend hydrophilic properties to the latter and should be so great that the compounds are at least easily dispersible and, preferably, soluble in water. Depending on the type and composition of the lipophilic component of these compounds, the number of alkyleneoxy groups, principally ethyleneoxy groups, should be in the range of from one to 100 and, preferably 5 to 20. The use of technical mixtures of these substances is particularly favourable. Examples of non-ionic agents include an ethylene oxide condensate of stearyldiethylenetriamine and styrene oxide, and also an ethylene oxide condensate of stearyldiethylenetriamine.

Other suitable emulsifying agents are those based on protective colloids, e.g. casein, especially in the form of its ammonium salt.

The amount of emulsifying agent is normally at least 25 % by weight based on the weight of diffusion accelerant. Higher amounts of emulsifying agent could be used, but this would reduce the overall dye yield.

Combinations of different emulsifying agents may be used and often can prove to be beneficial. For example an anionic emulsifying agent may be used with a protective colloid.

The lubricant should be anionic or non-ionic in order to be compatible with disperse dyes, and it should not affect shade and light fastness or fastness to rubbing. Examples of suitable textile

lubricants which can be used in the dyeing compositions of the invention are: a stearic acid diethanolamide, sulphated and sulphited oils, both of natural and synthetic origin, polyethylene emulsions, polyethylene glycol esters, ethoxylated lanolin derivatives, ethoxylated alcohols, and fatty acid alkylolamides.

The presence of the lubricant in the composition enables garments to be dyed without being creased and especially without the formation of hard creases.

The amount of lubricant in the composition may be from 2.5 % to 15 % by weight, preferably from 5 % to 10 % by weight, based on the total weight of the composition.

In addition to the lubricant, a softener may be incorporated into the composition as its presence would help to prevent the fabrics becoming harsh at the boil.

The present invention also provides a process for dyeing polyester fabrics and fibres which comprises immersing the fabric or fibre into a dyebath containing a composition as hereinbefore described at 30° C to 40° C bringing to the boil and dyeing for a suitable period of time, for instance from 30 minutes to 2 hours. After cooling, the fibre or fabric is rinsed and if desired, subjected to an alkaline scour to improve the fastness, especially the rubbing fastness.

If it is desired to dye a polyester blend, for example polyester/cotton or polyester/wool, the polyester is dyed first and then the cotton or wool is dyed by a separate process using a suitable dye.

The following Example further illustrates the present invention where parts are given by weight.

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Example 1: A composition of the present invention was made up from the following constituents:

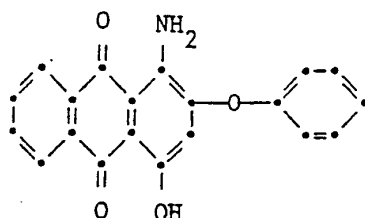
48 parts 2,4-dichlorophenoxy propanol

12 parts alkyl phenol polyglycol ether sulphate

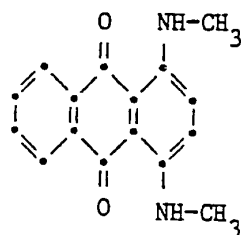
8 parts stearic acid diethanolamide

32 parts of the black dyestuff consisting of

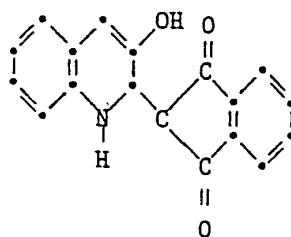
19 % of the dyestuff of the formula



24 % of the dyestuff of the formula



7 % of the dyestuff of the formula



2,5 % of the condensation product from 2 moles of naphthalenesulphonic acid and 1 mole of formaldehyde

1,0 % of a fatty alcohol polyglycol ether (cetyl/stearyl alcohol etherified with 25 moles of ethylene oxide)

10 % of urea

11,8% of 1,2 propylene glycol

1 % of a 35 % aqueous formalin solution

23,7% of water.

Example 2: A composition was made up from the following constituents

- 48 parts dichlorophenoxypropanol
- 10 parts alkylphenol polyglycol ether sulphate
- 10 parts sulphated blend of synthetic esters
- 32 parts The black dye used in Example 1.

Example 3: A composition was made up from the following constituents

- 35 parts butyl benzoate
- 15 parts sulphated blend of synthetic esters
- 3 parts polyethylene glycol unsaturated fatty acid ester
- 47 parts the black dye used in Example 1.

Example 4: A composition was made up from the following constituents

- 50 parts monochlorophenoxyethanol
- 25 parts 9.5% casein solution
- 15 parts of the liquid dyestuff formulation, containing
 - 44.4 % of the blue dyestuff CI 61110,
 - 0.9 % of sodium naphthalene sulphonate condensed with formaldehyde,
 - 2.0 % of a fatty alcohol polyglycol ether,
 - 1.0 % of 35 % aqueous formalin solution
- 10.0 % of 1.2-propyleneglycol
- 13.9 % of urea
- 0.2 % of an antifoaming agent and
- 27.6 % of water,
- 5 parts alkyl phenol polyglycol ether sulphate
- 5 parts stearic acid diethanolamide.

Example 5: Example 4 was repeated except that 25 parts of an 11 % casein solution was used.

Example 6: Example 4 was repeated except that 25 parts of a 14 % casein solution was used.

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Example 7: A composition was made up from the following constituents

50 parts monochlorophenoxyethanol
25 parts 9,5 % casein solution
15 parts of the liquid dyestuff formulation, containing

48.1 % of the yellow dyestuff CI 47020,
27 % of water,
12.4 % of urea,
10.0 % of 1,2-propyleneglycol
1.0 % of sodium naphthalene sulphonate condensed with formaldehyde,
1.0 % of cetyl/stearyl alcohol etherified with 25 mol of ethylene
oxide and
0.5% of a preservative,

5 parts alkyl phenol polyglycol ether sulphate
5 parts stearic acid diethanolamide.

Example 8: A composition was made up from the following constituents

50 parts monochlorophenoxyethanol
25 parts 9.5 % casein solution
15 parts of the liquid dyestuff formulation, containing

45 % of the dyestuff CI 11115
28 % of water
13 % of urea
10 % of 1,2-propylene glycol
2 % of ligninsulphonate
2 % of a non-ionic polycondensation product consisting of 20 % of
polypropylene oxide and 80 % of polyethylene oxide and having
a molecular weight of about 16.500

5 parts alkyl phenol polyglycol ether sulphate
5 parts stearic acid diethanolamide.

Example 9: The following dyeing process illustrates the dyeing of polyester:

10 g of polyester fabric were immersed in a dyeing vessel containing 250 ml of water, at 40° C and 2 g of the composition as described in Example 1 was added. Acetic acid was added to adjust the pH to 5.5 and the temperature of the dyeing vessel was increased to 100° C over approximately 45 minutes. Dyeing was continued at the boil for 1 hour. After cooling the fabric was rinsed in hot and cold water and given an alkaline scour. After drying, the fabric was found to be dyed to an even black shade.

Example 10: The following dyeing process illustrates the dyeing of a 67 %/33 % blend of polyester/cotton:

The polyester portion of the fabric was dyed as described above, but after scouring it was immersed in a second dyeing vessel containing 0.1 g of the black dyestuff CI 35255 in a liquid formulation in 250 ml water. The temperature of this dyeing vessel was raised from 40° C to 100° C over 45 minutes, and at 100° C 2.5 g of sodium chloride was added in 3 portions over 15 minutes. Dyeing was continued at 100° C for 1 hour. After cooling the fabric was rinsed in cold water. After drying, the fabric was found to be dyed an even black shade.

Example 11: Polyester fabric was dyed as in Example 9 using a composition as in Example 1 except that after cooling and rinsing in hot and cold water, it was treated within an aqueous solution of 2 g/l of a composition comprising

- 20 parts thiourea dioxide
- 10 parts dodecyl benzene sulphonate
- 70 parts sodium carbonate.

After drying, the fabric was found to be dyed to an even black shade with good fastness properties.

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Example 12: 10 g of polyester fabric were immersed in a dyeing vessel containing 250 ml of water, at 40° C and 2 g of the composition described in Example 4 was added. The temperature of the dyeing vessel was increased to 100 % over approximately 45 minutes. Dyeing was continued at the boil for 30 minutes. After cooling the fabric was rinsed in hot and cold water and given an alkaline scour. After dyeing the fabric was found to be dyed to an even blue shade.

Example 13: Example 12 was repeated using 4 g of the composition of Example 4. An even blue dyeing was obtained, but deeper in shade than that of Example 12.

Examples 14 and 15: Example 12 was repeated except that the compositions of Examples 5 and 6 were used. Even blue dyeings were obtained.

Example 16: Example 12 was repeated except that the composition of Example 7 was used. The fabric was dyed in an even yellow shade.

Example 17: Example 12 was repeated except that the composition of Example 8 was used. The fabric was dyed in an even red shade.

What we claim is:

1. A liquid composition suitable for domestic dyeing which comprises a liquid disperse dye, a liquid diffusion accelerant, an anionic or non-ionic emulsifying agent and a compatible textile lubricant.
2. A composition as claimed in claim 1, containing
10 to 60 % of a liquid disperse dye,
30 to 55 % of a liquid diffusion accelerant,
5 to 20 % of an anionic or non-ionic emulsifying agent and
2,5 to 15 % of a textile lubricant, the percentages being based on the total weight of the composition.
3. A composition as claimed in claim 2, containing
15 to 50 % of a liquid disperse dye,
30 to 50 % of a liquid diffusion accelerant,
7 to 15 % of an anionic or non-ionic emulsifying agent and
3 to 10 % of a textile lubricant, the percentages being based on the total weight of the composition.
4. A composition as claimed in claim 1, in which the disperse dye is a low energy dye with a comparatively low molecular weight.
5. A composition as claimed in claim 1, in which the diffusion accelerant is 2,4-dichlorophenoxypropanol or monochlorophenoxyethanol.
6. A composition as claimed in any of the preceding claims, in which the emulsifying agent is an alkyl phenol polyglycol ether sulphate.
7. A composition as claimed in any of claims 1 to 5 in which the emulsifying agent is a protective colloid.

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8. A composition as claimed in claim 7 in which the protective colloid is casein as its ammonium salt.
9. A composition as claimed in any of claims 1 through 3 in which the amount of emulsifying agent is at least 25 % by weight, based on the weight of diffusion accelerant.
10. A composition as claimed in claim 1, in which the lubricant is anionic or non-ionic.
11. A composition as claimed in claim 10, in which the textile lubricant is a stearic acid diethanolamide.
12. A composition as claimed in claim 1, substantially as described in any of Examples 1 to 8.
13. A process for dyeing polyester fabrics which comprises immersing the fabric into a dyebath containing a composition according to any of claims 1 to 11 at 30° C to 40° C, bringing to the boil and dyeing for a suitable period of time, followed by cooling and then rinsing and drying the fabric.
14. A process as claimed in claim 13, in which the fabric is afterwards subjected to an alkaline scouring process.
15. A process for dyeing a fabric made of a polyester blend with cotton or wool which comprises dyeing the polyester first and then dyeing the other fibre by a separate process using a suitable dye.
16. A process as claimed in claim 13, substantially as described in any of Examples 9 to 17.

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DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl.)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
	<u>GB - A - 1 034 048 (GEIGY)</u> + Page 3, lines 4-7; page 4, example 1, especially, line 18; pages 10,11, example 58, especially page 11, line 11; page 15, example 94, especially line 39 + --	1,5,13 14	C 09 B 67/40 D 06 P 3/54
	<u>GB - A - 1 481 863 (CIBA-GEIGY)</u> + Page 1, line 5; page 2, lines 29-31; claims 1,7,20 + --	1,5	TECHNICAL FIELDS SEARCHED (Int. Cl.)
	<u>GB - A - 860 441 (HOECHST)</u> + Examples 1,3,4,6 + --	1,6,13 14	C 09 B D 06 P
	<u>US - B - 507 476 (MUELLER)</u> + Abstract; column 2, lines 33-35; claim 1 + -----	1,10, 11	CATEGORY OF CITED DOCUMENTS X: particularly relevant A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: conflicting application D: document cited in the application L: citation for other reasons
X	The present search report has been drawn up for all claims		&: member of the same patent family, corresponding document
Place of search VIENNA		Date of completion of the search 12-03-1981	Examiner SCHÄFER